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Assessment and Analysis of Gas Flow Temperature in Gas Production: A Case Study in VietNam

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ABSTRACT

In this study, a comprehensive model is introduced for predicting fluid flow temperature in gas wells, integrating the mechanical energy balance equation with convection, conduction, and radiation modes of heat transfer. The pressure calculation process is enhanced by the incorporation of the Gray correlation. The key findings reveal a remarkable consistency between the proposed model and measured data, demonstrating deviations of only 0.34% and 0.63% for pressure loss prediction and temperature distribution along the borehole, respectively. Nodal analysis emerges as a valuable technique, enabling precise calculations of pressure and temperature in the wellbore and reservoir flow. Through sensitivity analysis, the study evaluates the impact of various factors, such as tubing size and production rate, on temperature and pressure in the wellbore, considering both wellhead and bottom hole locations. Conclusions drawn from the sensitivity analysis underscore the significant influence of changes in flow rate on temperature along the production tubing, with an increase from 20 to 100 mmscf/d resulting in a temperature rise from 150 to 300 °F. Tubing size is identified as a crucial determinant in pressure loss calculations, showing a slight decrease in wellhead temperature from 281 to 252 °F when increasing tubing size from 3 to 5.5 inches at a fixed production rate. However, variations in tubing diameter exhibit substantial effects on temperature and pressure under different operating production rates.

Key words: Temperature, Pressure, Nodal Analysis, Temperature Model, Gas Well Deliverability

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INTRODUCTION

² The control of production pressure within the produc-

tion tubing is integral to facilitating upward flow during the production process. Concurrently, temperature regulation is crucial for managing the production volume. Elevated pressure and reduced temperature conditions can induce two-phase flow, resulting
in substantial damage to the system. While temperature variations during gas flow may not directly influence pressure data, they do impact parameters like
the Z factor and gas viscosity, thereby introducing errors in pressure calculations. Consequently, there has
been a notable focus on studying temperature changes

¹⁴ within the production tubing of gas wells.

¹⁵ Alves et al. (1992)¹ underscored those prior correla¹⁶ tions developed by researchers aimed at simplifying
¹⁷ calculations often yielded unrealistic estimations for
¹⁸ more general scenarios. To address this limitation,

¹⁹ they proposed a method that incorporates fewer re-

20 strictive assumptions. Their approach is applicable to
21 pipelines, production, and injection wells, accommo22 dating single- or two-phase flow, and encompassing
23 a broad range of inclination angles from horizontal
24 to vertical, utilizing both compositional and black-oil

25 fluid models.

This research centers on examining the temperature 26 model of well WELL 1X in the BlackCat gas field, sit-27 uated in the Cuu Long basin, Vietnam. To achieve a more comprehensive computation of fluid tempera-29 ture distribution within the production pipe for deep 30 water production, an analysis model introduced by 31 Alves et al. is employed. Additionally, Gray correlation is utilized to estimate pressure losses through-33 out the wellbore. Subsequently, a production evalua-34 tion and well performance analysis, employing Nodal 35 Analysis, are conducted, considering various changes 36 in tubing size and flow rate^{2,3}. 37

By employing these methodologies and techniques, a ³⁸ more precise understanding of the temperature profile and its impact on overall well performance can ⁴⁰ be achieved, particularly in the context of deep-water production scenarios in the BlackCat gas field⁴. ⁴²

METHODOLOGY

Heat transfer mechanism

Figure 1 shows the thermal exchange between hydrocarbon fluid and the inner wall of the tubing predominantly transpires through forced convection. Furthermore, heat is conducted through the tubing wall, casing wall, and the cement sheath⁴. Within the annular

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Figure 1: Wellbore heat transfer and temperature distribution

50 space, conventionally occupied by completion fluids ⁵¹ between the casing and tubing, heat transfer involves 52 contributions from both radiation and natural convection. This section will intricately explore the par-53 ticulars of each mechanism of heat loss from the fluid 54 to the surrounding formation, drawing upon insights 55 ⁵⁶ elucidated in the work of Willhite $(1967)^6$.

57 Heat conductive transfer

The heat transfer arising from conduction can be 58

59 characterized using Fourier's equation in radial coor-

dinates. A visual representation of the conduction-60

based heat transfer is depicted in Figure 2, as outlined 61

 $_{62}$ in the work of reference ⁵.

$$Q = 2\pi r \triangle Lk \frac{\partial T}{\partial r} \tag{1}$$

63 By taking the integration of (1), heat transfer is ex-64 pressed:

$$Q = \frac{2\pi k \left(T_i - T_0\right) \triangle L}{\ln\left(\frac{r_0}{r_i}\right)}$$
(2)

65 Due to the elevated thermal conductivity and the rel-66 atively diminutive radial separation between flowing 67 fluids and the borehole wall, heat transfer in the ad-68 jacent walls is typically regarded as being in a steady ⁶⁹ state⁷.

$$Q = \frac{(2\pi k_t (T_{ti} - T_{to}) \triangle L)}{\ln\left(\frac{r_{to}}{r_{ti}}\right)}$$
(3)

70 Casing wall:

$$Q = \frac{(2\pi k_{ca} (T_{ci} - T_{co}) \triangle L)}{\ln\left(\frac{\tau_{co}}{\tau_{ci}}\right)}$$
(4) Convective and Radiative heat Annulus fluid



Figure 2: Heat conduction through cylindrical tubing⁵

Cement sheath:

$$Q = \frac{2\pi k_{cement} \left(T_{co} - T_h\right) \triangle L}{\ln\left(\frac{r_b}{r_{co}}\right)}$$
(5)

71

The conveyance of heat into the adjacent rock tran-72 spires via heat conduction, constituting a transient 73 process. Given the typically substantial volume of 74 rock, approaching infinity, the attainment of steady-75 state conditions in this context may extend over pe-76 riods of several months or even years. The transient 77 radial heat conduction equation is employed to artic-78 ulate this process and is formulated as follows: 79

$$Q = \frac{2\pi k_e \left(T_h - T_e\right) \triangle L}{f\left(t\right)} \tag{6}$$

The determination of the dimensionless time function can be ascertained through the work of Hasan and 81 Kabir⁵. 82

$$f(t) = 1.1281\sqrt{t_D} \left[1 - 0.3\sqrt{t_D}\right] \ (t_D \le 1.5) \tag{7}$$

$$f(t) = [0.4063 + 0.5\ln(t_D)] \left[1 + \frac{0.6}{t_D}\right] (t_D > 1.5)$$
(8)

transfer 84

- 85 The expression for radial heat due to natural convec-
- ⁸⁶ tion and radiation of the fluid within the annulus is
- 87 articulated as follows:

$$Q = 2\pi r_{ci} \left(h_{c,an} + h_{r,an} \right) \left(T_{to} - T_{ci} \right) \triangle L \tag{9}$$

88 The suggested correlation for the estimation of the

- 89 convective heat coefficient within the annulus is pre-
- 90 sented by Dropkin and Sommerscales. The formula
- ⁹¹ they propose is as follows:

$$h_{c,an} = \frac{0.049 \, (GrPr)^{\frac{1}{3}} Pr^{0.074} k_{an}}{r_{to} \ln\left(\frac{r_{ci}}{r_{to}}\right)} \tag{10}$$

92 The flow regime in natural convection is determined

- 93 by the dimensionless Grashof number, expressed as
- 94 follows:

$$Gr = \frac{g\rho_{an}^{2}\beta (T_{to} - T_{ci}) (r_{ci} - r_{to})^{3}}{\mu_{an}^{2}}$$
(11)

⁹⁵ The Prandtl number in equation (10) can be defined⁹⁶ as follows::

$$Pr = \frac{\mu_{an}c_{p_{an}}}{k_{an}} \tag{12}$$

⁹⁷ The calculation of the heat transfer coefficient for ra⁹⁸ diation within the annulus can be derived using the
⁹⁹ Stefan-Boltzmann law applied to a concentric annu¹⁰⁰ lus:

$$h_{r,an} = \frac{\sigma \left(T_{to}^2 + T_{ci}^2\right) \left(T_{to} + T_{ci}\right)}{\frac{1}{r_{to}} + \frac{r_{to}}{r_{ci}} \left(\frac{1}{r_{to}} - 1\right)}$$
(13)

101 Tubing fluid

¹⁰² The expression for radial heat due to forced convec-¹⁰³ tion within the tubing is as follows:

$$Q = 2\pi r_{ti} h_{c,f} \left(T_f - T_{ti} \right) \triangle L \tag{14}$$

 $h_{c,f}$ These mathematical expressions can be utilized tor for the calculation:

$$h_{c,f} = \frac{k_f}{2r_{ti}} Nu \tag{15}$$

$$Nu = 0.023 \left(Re \right)^{0.8} \left(Pr \right)^{\frac{1}{3}} \tag{16}$$

¹⁰⁶ The Prandtl number, denoted as Pr, can be deter-¹⁰⁷ mined by substituting the relevant properties of the¹⁰⁸ tubing fluid into equation (12).

Overall Heat Transfer Coefficient

The radial heat transfer transpires between the well-110bore fluid and the formation, surmounting various re-111sistances as illustrated in Figure 1. This process can be112expressed as follows:113

$$Q = 2\pi r_{to} U_{to} \left(T_f - T_h \right) \triangle L \tag{17}$$

109

As previously mentioned, the limited radial separation between the flowing fluids and the borehole wall typically renders the heat transfer process as steady state. Consequently, the heat flowing through each element illustrated in Figure 1 is equalized. Through this analysis, the combination of equations (3), (4), (5), (9), and (14) yields the comprehensive heat transfer equation.

$$U_{to} = r_{to}^{-1} \left[\frac{1}{r_{ti}h_{c,f}} + \frac{\ln\left(\frac{r_{to}}{r_{ti}}\right)}{k_t} + \frac{\ln\left(\frac{r_{co}}{r_{ci}}\right)}{k_c} + \frac{\ln\left(\frac{r_{b}}{r_{co}}\right)}{k_{cement}} \right]^{-1}$$
(18)

Several acceptable assumptions can be made to simplify equation (18). The high heat transfer coefficient 123 of the fluid results in Tf being approximately equal to 124 Tti. Additionally, the substantial thermal conductivity of metals, along with the relatively thin tubing and 126 casing walls, permits the neglect of resistances associated with these elements. Consequently, equation 128 (18) can be simplified to: 129

$$U_{to} = r_{to}^{-1} \left[\frac{1}{r_{ci} (h_{c,an} + h_{r,an})} + \frac{\ln\left(\frac{T_h}{T_{co}}\right)}{k_{cement}} \right]^{-1}$$
(19)

Temperature Model

follows:

The derived equation for the temperature profile is 131 founded on the principles of mass conservation, momentum, and energy balance within a differential 133 control volume of a pipe. The temperature formulation proposed by Alves et al.¹ can be represented as 135

130

$$\frac{dT_f}{dL} = -\frac{\left(T_f - T_c\right)}{A} - \frac{g\cos\left(\theta\right)}{c_p g_c j} - \phi \tag{20}$$

$$A = \frac{c_p w}{U_{to} \pi r_{to}} \tag{21}$$

$$\phi = \frac{v}{c_p g_c j} \frac{dv}{dL} - \eta \frac{dP}{dL}$$
(22)

Pressure-gradient calculating for gas well 137

138 performance.

The equation describing the pressure gradient for gas 139 140 flow within a pipe is conventionally articulated to represent the total pressure loss 5,6. 141

$$\frac{dp}{dz} = \frac{f\rho_n v_m^2}{2d} + \frac{g_c}{g}\rho_s \sin\left(\theta\right)$$
(24)

- 142 f: friction number.
- d: tubing inside diameter, ft.
- ρ n: mixture average density of liquid and gas phase, 144 145 lbm/ft3
- 146 ρ s: slip mixture density of liquid and gas phase 147 lbm/ft3.
- vm: mixture average velocity, ft/sec. 148

Nodal analysis 140

Nodal analysis constitutes a systematic methodology employed in the optimization of oil and gas wells. This 151 approach entails a thorough examination of the entire 152 producing system, allowing for a meticulous evalua-153 tion of each component. Whether applied to individ-154 ual components within a producing well or multiple 155 wells within a production system, nodal analysis seeks 156 to optimize these elements to attain the desired flow 157 rate. Through the consideration of the characteristics 158 and interactions of various components in the system, 159 nodal analysis facilitates the identification of opportunities for improvement and the implementation of 161 effective optimization strategies⁸. 162 In the analysis of the production system, a compre-163 hensive consideration of all pertinent components is 164 undertaken, commencing from the static reservoir 165 pressure, and extending to the separator. Figure 3 166 delineates a production system, emphasizing distinct 167 nodes within the red circle, and provides estimations 168 of pressure losses for each component. The central 169 focus of this investigation revolves primarily around 170 wellbore nodal analysis, an approach that amalga-171 mates reservoir inflow and wellbore lift capabilities. 172 This integration is achieved by intersecting the Inflow Performance Relationship (IPR) and Tubing Perfor-174 mance Relationship (TPR) curves on a pressure and 175 production rate plot, facilitating the prognostication of operating flow rates⁹. 177 Moreover, sensitivity evaluations are conducted to 178 optimize production or identify potential issues by 179 scrutinizing the effects of varying parameters. 180

181 **Inflow Performance:**

The Inflow Performance Relationship (IPR) elucidates 182 183 the correlation between the producing bottomhole 184 pressures of a well and the corresponding production rates, under a specified reservoir condition. It offers 185 insights into how the well's productivity varies with 186 changing bottomhole pressures³. 187

Tubing Performance:

The Tubing Performance Relationship (TPR) delin-189 eates the fluid's performance as it traverses through 190 the tubing in the borehole⁸. This relationship generates a plot of the bottomhole pressure against the 192 corresponding flow rate. In constructing this performance model, it is imperative to account for variations in pressure and temperature to maintain a stable flow rate. Given the consequential alterations in the flow's independent properties, the black oil model 197 emerges as a valuable tool in addressing this issue and 198 faithfully representing the fluid's behavior in the well-199 bore⁸. 200

RESULTS AND DISCUSSION

In this section, the veracity of the proposed method- 202 ology is substantiated through a comparative analysis 203 between the predicted model and actual field data ac- 204 quired from gas well WELL 1X in the BlackCat gas 205 field. The assessment of vertical lift performance is 206 conducted by employing the Gray correlation with the 207 Prosper software, which facilitates the derivation of a 208 comparable result for the operating point in contrast 209 to the curve derived using a temperature model. This 210 comparative analysis serves to evaluate the precision 211 and efficacy of the proposed approach. Furthermore, 212 sensitivity studies will be undertaken to scrutinize the 213 ramifications of variations in parameters on the as- 214 sessment of gas well performance. Through the ex- 215 ploration of diverse parameter scenarios, a comprehensive comprehension of the factors influencing gas 217 well performance can be attained. 218

Well data acquisition and analysis Well deviation survey

Prior to simulating field cases and conducting sensi- 221 tivity analyses, data acquisition and analysis represent 222 pivotal preparatory steps. Figure 4 furnishes a com- 223 prehensive overview of the well's depth profile, denot- 224 ing its extension to a total measured depth (MD) of 225 13,418 ft and a total vertical depth (TVD) of 12,731 ft. 226 The production tubing encompasses the entire length 227 of 13,418 ft MD, while the bottom hole registers a ver- 228 tical depth of 12,731 ft. Positioned at a depth of 659 ft 229 TVD is a 4 1/2" downhole safety valve located at the 230 well's summit. The well comprises 13 3/8" and 9 5/8" 231 casing sections, with shoe locations at 6,662 ft MD and 232 10,329 ft MD, respectively. 233

Drilled in a vertical orientation from the surface to 234 a depth of 5,900 ft, the well subsequently transitions 235

201

188





Figure 4: Gas well WELL 1X schematic

 $_{236}$ into horizontal drilling towards the bottom hole. The $_{237}$ inclination angle fluctuates between 2° and 20° con- $_{238}$ cerning the vertical axis, indicative of the alteration in $_{239}$ drilling direction.

These delineated details furnish the requisite contextual information for the subsequent simulation endeavors, field case analyses, and sensitivity assessments pertaining to the well's performance.

Well data input

This study examines data extracted from WELL 1X 245 within the BlackCat gas field, located in Vietnam. The 246 data comprises various parameters pertaining to the 247 well's information [Table 1], Fluid data [Table 2] and 248 Reservoir data [Table 3], as outlined below. 249

Methodology

Coupling algorithm: In the coupling algorithm, two ²⁵¹ levels of sophistication can be employed when amalgamating the heat balance and mechanical energy balance equations to concurrently compute pressure and ²⁵⁴ temperature changes². Achieving convergence on ²⁵⁵ both pressure and temperature within a specified pipe ²⁵⁶ length increment necessitates the implementation of ²⁵⁷ a double-iterative procedure, as illustrated in Figure 5. ²⁵⁸

Temperature profile of gas well WELL 1X

In general, a favorable correspondence is observed between the calculated and measured temperature profiles from the wellhead to a depth of 8,000 ft, as illustrated in Figure 6. However, discernible discrepancies emerge in the lower section of the well, specifically spanning from 8,100 ft to the bottom hole, as depicted in Figure 7. This incongruity can be ascribed to the presence of downhole equipment influenced by heat conductive mechanisms, which, if not duly considered, may introduce errors in the calculations.

244

250

Table 1: Well data input data

Well Information				
Well head pressure	1890	psig		
Well head temperature	268	oF		
CGR	0.0003	bbls/mmscf		
Gas flow rate	55.5	MMscf/day		

Table 2: Fluid data of gas well WELL 1X

Gas composition (%)					
N2	0.08	iC4	1.32		
Co2	0.07	nC4	2.14		
H2S	0	iC5	0.91		
C1	70.5	nC5	1.01		
C2	9.11	nC6	1.3		
C3	1.32	C6+	8.23		

Table 3: Reservoir data for gas well WELL 1X

Pr (psi)	7500
Tr (^{<i>o</i>} R)	810
Thickness (ft)	300
Permeability (mD)	2
Rw, ft	0.25
Re, ft	2979
Skin factor	2
D, non – Darcy flow factor	0.00006

²⁷¹ The noted disparities in temperature data under-²⁷² score the significance of accounting for the impact ²⁷³ of heat conductive mechanisms on downhole equip-²⁷⁴ ment. This underscores the imperative for more pre-²⁷⁵ cise models that incorporate these effects, ensuring ²⁷⁶ enhanced temperature predictions and more depend-²⁷⁷ able evaluations of well performance.

The fluid temperature is initially determined by the 278 bottom hole temperature, which is equivalent to the 279 formation heat as shown in Figure 8. Subsequently, 280 heat is transferred outward through the annulus and 281 casing in a horizontal direction, leading to a decrease 282 in temperature. The annulus fluid is disregarded, and 283 as air occupies the annulus, which possesses a rela-284 285 tively low thermal conductivity, the heat transfer from ²⁸⁶ the inside and outside of the casing becomes approx-287 imately equal.

Pressure profile of gas well WELL 1X

The application of Gray correlation to determine pressure gradients yields highly accurate pressure values 290 when compared to measured data as shown in Figure 9. The analysis employed identical temperature 292 profile values. Conversely, the model lacking a temperature component exhibits a significant deviation 294 from the measured data, indicating a lack of confidence in its accuracy. In contrast, the temperature model, which incorporates the pressure model, 297 closely aligns with the measured data, demonstrating its reliability. Consequently, this integrated model 299 can be effectively utilized. 300

288

The significance of using temperature data to predict pressure at bottom hole is further emphasized by the findings in Figure 10 and Table 4. The temperature profile derived from Prosper, which calculates gas temperature based on surrounding temperature and utilizes a simple linear interpolation method



Figure 5: General workflow illustration





to compute bottom hole pressure, demonstrates low
accuracy when compared to measured data. Consequently, it is recommended to replace the linear
interpolation approach with a more comprehensive
heat transfer analysis that incorporates relevant heat
mechanisms. This enhancement will lead to improved
accuracy in temperature predictions and subsequent
pressure calculations.







Figure 8: Heat transfer from tubing to casing

Sensitivity analysis

Effect of gas flow rate on the wellhead temperature. 317

In any production scenario, it is imperative for the wellhead temperature to be lower than that at the bottom hole. Referring to Figure 11, if the bottom hole temperature is maintained at a constant value of 321°F, with a gas production rate of 55 mmscf/day, the wellhead temperature is calculated to be 268°F. This observation suggests that when gas flows rapidly to the wellhead, temperature loss is minimized due to the limited convection within the production tubing. Conversely, at low production rates, significant heat

7

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Table 4: Bottom hole pressure of gas well WELL 1X with different Temperature profiles.			
Model	Pressure, psi		
General temperature model	5083		
Measured Data	5066		
Linear Interpolation Temperature Data	4956		
Software (Prosper)	4910		



Figure 9: Pressure profile from 0 ft – 8100 ft



Figure 10: Pressure profile from 8100 ft – bottom hole





transfer to the surrounding environment results in a 328 lower wellhead temperature. 329

330

Effect of tubing size on the temperature

It is imperative to acknowledge that alterations in tub-
ing size can induce variations in the operating produc-
tion. Consequently, for a comprehensive analysis, the
study is conducted considering changes in tubing size
as exploring diverse scenarios with varying operating
production rates..331





The impact of distinct tubing sizes is illustrated in Figure 12. The adjustment of tubing size leads to vari-339

- ations in both pressure and temperature at the wellhead. In general, as the tubing size increases, there is
 a substantial rise in wellhead pressure, coupled with
 a marginal decrease in wellhead temperature. Consequently, the inference drawn from this illustration
- 345 is that tubing size exerts a considerable influence on
- ³⁴⁶ wellhead pressure, with a comparatively minor effect
- 347 on wellhead temperature.

348 Various Operating Production

349 Augmenting the tubing size facilitates an enhance-

- ³⁵⁰ ment in the flow rate at the operating point, thereby ³⁵¹ resulting in increased production at the surface. In ³⁵² these instances, the node is situated at the wellhead ³⁵³ location to scrutinize the ramifications of diverse op-
- 354 erating conditions.

Figure 13 shows difference results from nodal anal-355 ysis using with and without temperature models for 356 determining the flow rate at bottom. In comparison 357 to alternative models, the omission of a temperature 358 model in the pressure calculation culminates in lower 359 360 gas flow rates, particularly at 38 mmscf/d and 49.51 mmscf/d, as delineated in Table 5. This underscores 361 the significance of integrating temperature consider-362 ations into the pressure model. The oversight of tem-363 perature effects along the tubing leads to a reduction 364 365 in the produced gas flow rate.





366 **CONCLUSION**

This study introduces a model for predicting fluid flow
temperature in oil wells, integrating the mechanical
energy balance equation with three modes of heat
transfer: convection, conduction, and radiation. The
pressure calculation process incorporates the Gray
correlation.

373 Key Findings:

The proposed model exhibits a negligible difference 374 from the measured data, with a deviation of only 375 0.34% and 0.63% for pressure loss prediction and tem- 376 perature distribution along the borehole, respectively. 377 Nodal analysis emerges as a valuable technique for 378 calculating pressure and temperature in the wellbore 379 and reservoir flow, offering the capability for sensitiv-380 ity analysis to assess the impact of various factors. 381 Sensitivity analysis is conducted to evaluate the effects 382 of tubing size and production rate on temperature and 383 pressure in the wellbore, considering both the well- 384 head and bottom hole locations. 385 Conclusions from Sensitivity Analysis: 386

Changes in the flow rate exert a significant influence 387 on the temperature along the production tubing. An 388 increase in gas flow rate from 20 to 100 mmscf/d results in a temperature rise from 150 to 300 o F. 390 Tubing size plays a pivotal role in pressure loss calculation. For a fixed production rate, increasing the tubing size from 3 to 5.5 inches leads to a slight decrease in wellhead temperature from 281 to 252 o F. 394 However, considering various operating production rates, changes in tubing diameter induce significant variations in temperature and pressure. 397

NOMENCLATURE

length of each segment, ft	399
g_c : conversion factor, 32.17 lbm·ft/(lbf·sec ²)	400
h_c : convective heat coefficient, Btu/(hr·ft ² · ^o F)	401
H_L : holdup liquid	402
h_f : radiative heat coefficient, Btu/(hr·ft ² · ^o F)	403
<i>t</i> _D : dimensionless time	404
U_{to} : Overall heat transfer coefficient, Btu/(hr·ft ² · ^o F)	405
$ar{ ho}$: average mixture density, lb/ft ³	406
A: relaxation distance, ft	407
Cp: Specific-heat capacity, Btu/lb· ^o F	408
d: Inner tubing diameter, ft	409
F: Friction factor	410
f(t): Transient heat conduction function	411
g: gravitational acceleration, ft/sec ²	412
Gr: Grashof number	413
J: conversion factor for the mechanical equivalent of	414
heat, ft·lbf/Btu	415
k: thermal conductivity	416
Nu: Nusselt number	417
P: pressure, psi	418
Pr: prandtl number	419
r: radial distance or radius, ft	420
Re: Reynold number	421
T: temperature, ^{<i>o</i>} F	422
v: velocity, ft/sec	423
w: mass rate, lb/ft ³	424

Table 5: Operation point with different prediction method

	BHP, psi	Q_g , mmscf/d
Without temperature model	4789	38
With temperature model	4289	49
Prosper	4223	51

- ⁴²⁵ β : fluid thermal expansion coefficient, $1/^{o}$ F
- 426 E: emissivity
- ⁴²⁷ η : Joule-Thomson coefficient, ^{*o*}F·ft²/lbf
- ⁴²⁸ θ : inclination angle
- ⁴²⁹ σ : Stefan-Boltzmann constant, 1.731x10⁻⁹
- 430 Btu/(hr·ft²· o R⁻⁴)
- 431 ϕ : lumped parameter, ^{*o*}F/ft
- 432 q: flow rate, stb/day

433 SUBSCRIPTS

- 434 an: annulus
- 435 f: fluid
- 436 to: outer tubing
- 437 ti: inner tubing
- 438 ci: inner casing
- 439 co: outer casing
- 440 ca: casing
- 441 t: tubing
- 442 wh: wellhead
- 443 wf: bottom hole
- 444 L: liquid
- 445 fri: friction
- 446 acc: acceleration
- 447 ele: elevation

448 CONFLICT OF INTEREST

- 449 The authors pledge the content is the results of re-
- 450 search of the authors. The figures and results in the
- ⁴⁵¹ paper are true and of no competing interest.

452 AUTHORS' CONTRIBUTION

- $_{\tt 453}\,$ Ta Quoc Dung: Led the development of a novel model
- ⁴⁵⁴ for predicting fluid flow temperature in oil wells.
- 455 Do Duc Anh: Integrated the mechanical energy bal-
- 456 ance equation with convection, conduction, and ra-
- 457 diation for heat transfer, and incorporated the Gray
- ⁴⁵⁸ correlation for pressure calculation.

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TÓM TẮT

Nghiên cứu đưa ra một mô hình toàn diện để dự đoán nhiệt độ của chất lỏng trong giếng khí, bằng cách tích hợp phương trình cân bằng năng lượng cơ học với các cơ chế truyền nhiệt thông qua khuếch tán, truyền dẫn và bức xạ.Tính toán áp suất được chính xác hóa bằng việc tích hợp hệ số tương quan Gray. Kết quả chính của nghiên cứu cho thấy độ chính xác hơn giữa mô hình đề xuất và dữ liệu đo lường, với sai số là 0.34% và 0.63% cho dự đoán tổn thất áp suất và phân bố nhiệt độ dọc theo giếng. Nghiên cứu đã sử dụng phân tích điểm nút là một công cụ hiệu quả để tính toán chính xác áp suất và nhiệt độ trong giếng và dòng chảy trong ống khai thác. Ngoài ra, thông qua phân tích độ nhạy, nghiên cứu đánh giá tác động của các yếu tố khác nhau, như kích thước ống và lưu lượng khai thác lên nhiệt độ và áp suất trong giếng từ vị trí đầu giếng đến đáy giếng. Kết quả từ phân tích độ nhạy nhấn mạnh ảnh hưởng đáng kể của sự thay đổi lưu lượng đối với nhiệt độ dọc theo ống khai thác khi tăng lưu lượng từ 20 đến 100 mmscf/d dẫn đến sự tăng nhiệt độ từ 150 đến 300 độ F. Kích thước ống được xác định là một yếu tố quyết định trong việc tính toán tổn thất áp suất, cho thấy nhiệt độ đầu giếng giảm nhẹ từ 281 đến 252 độ F khi tăng kích thước ống từ 3 đến 5.5 inch. Như vậy, đường kính ống khai thác khac nhau.

Từ khoá: Nhiệt độ chất lưu, áp suất chất lưu, phân tích điểm nút, mô hình nhiệt độ, hiệu suất khai thác

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